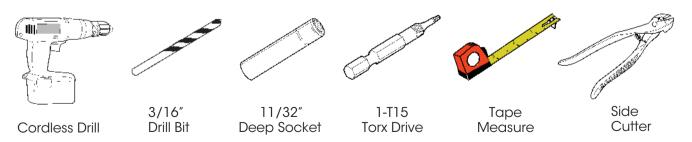
# **StealthNet**



## **Installation Guide**

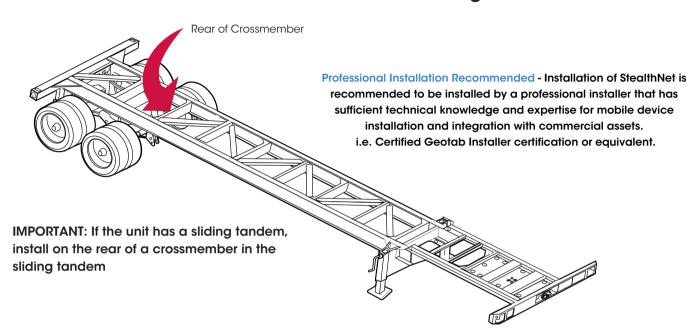
#### Kit Includes: Four (4) Cable Ties **ABS Jumper** StealthNet Harness . Gateway Two (2) Stainless Steel Two (2) 18-8 Stainless Power Buttonhéad Torx Screws, Steel Serrated Flange Harness 8-32 Thread Size, 1 1/4" Long Locknut, 8-32 Thread Size

#### **Tool List:**

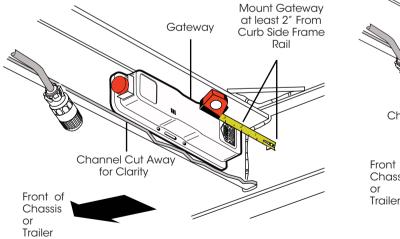


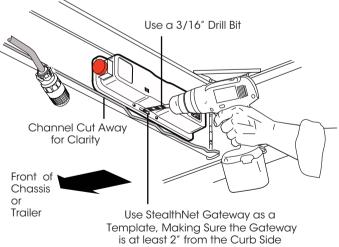


#### StealthNet is installed in the trailer or chassis bogie area.



- 1. Mount at least 2 inches from the frame rail so the StealthNet Gateway has a clear view to the ground.
- 2. Using the StealthNet Gateway as a template, mark and drill two (2) 3/16" holes as shown.

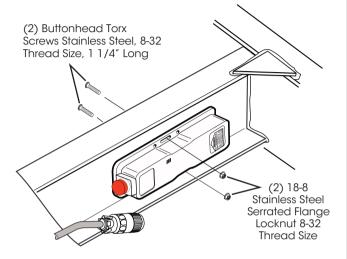




Frame Rail

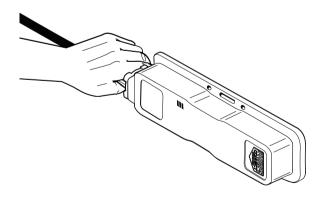


## 3. Insert supplied 8-32 button head screws from the front side and secure with 8-32 serrated flange nuts.

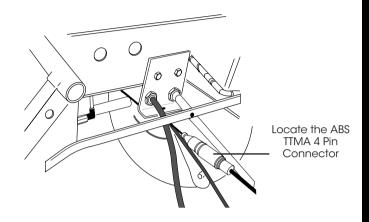


## 4. Plug the Power Harness into the StealthNet Gateway.

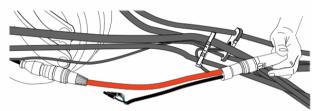
IMPORTANT: Insert the connector and turn ¼ turn clockwise until it clicks into place.



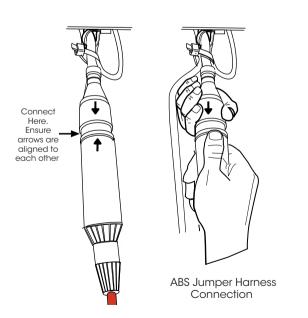
### 5. Locate the ABS TTMA 4 pin connector and unplug it from the main harness.



#### 6. Plug in the ABS Jumper Harness.

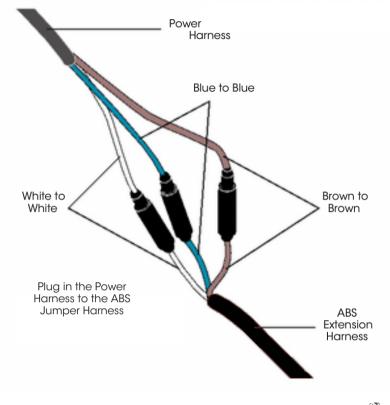


Plug in the ABS Jumper Harness in the middle as shown





7. Match the colored wires as shown below. Plug the three (3)male .180" bullet connectors on the Power Extension Harness (currently connected to the Gateway) into the three (3) female .180" bullet connectors on the ABS Jumper Harness (currently installed on the main harness).



8. Secure all loose harnesses with the included cable ties. Use side cutter to cut back excess cable ties.



Notice: Once installed, do not pressure wash the device or the immediate surrounding area.

9. Power up the asset.

